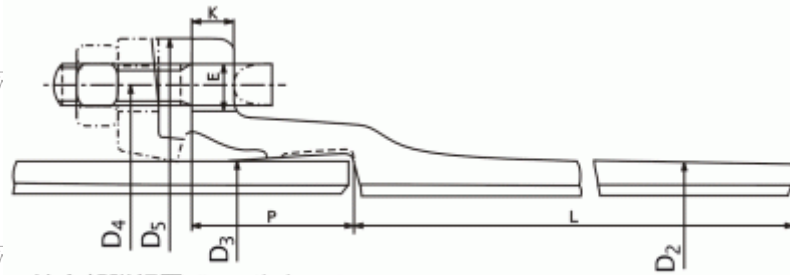
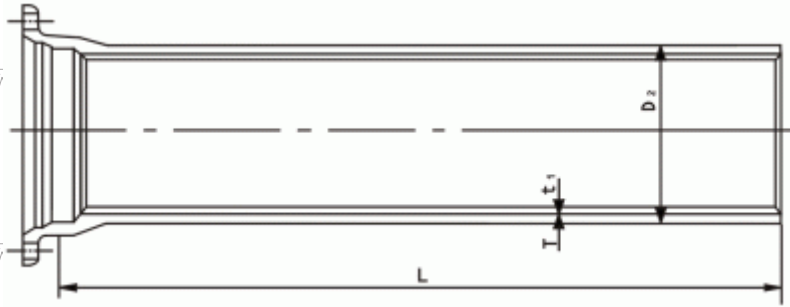




●Type K Socket and Spigot Pipe



■接合部詳細圖 Detail drawing

Unit: mm

Nom. size	Thickness									Lining Thickness	O.D.	Dimensions								Bolt No.	Effective Length		Weight (kg)										
	T											D ₂	D ₃	D ₄	D ₅	E	P	K	L		Bell	Total Weight											
D	D1	D1.5	D2	D2.5	D3	D3.5	D4	D4.5	T ₁	D ₂	D ₃									D ₄		D ₅	E	P	K	L	Bell	D1	D1.5	D2	D2.5	D3	D3.5
100	7.5	-	-	-	6.0	-	-	-	4	118.0	121.5	186	232	23	80	19	4	6000	6.68	118.4	-	-	-	97.2	-	-	-	17.9					
150	7.5	-	-	-	6.0	-	-	-	4	169.0	172.5	241	287	23	80	20	6	6000	9.64	173.0	-	-	-	141	-	-	-	27.1					
200	7.5	-	-	-	6.0	-	-	-	4	220.0	223.5	292	338	23	80	21	6	6000	12.50	227.0	-	-	-	186	-	-	-	36.4					
250	7.5	-	-	-	6.0	-	-	-	4	271.6	275.1	348	394	23	80	22	8	6000	15.60	283.0	-	-	-	230	-	-	-	45.7					
300	7.5	-	-	-	6.5	-	-	-	6	322.8	326.8	399	445	23	110	23	8	6000	24.00	343.0	-	-	-	301	-	-	-	81.9					
350	7.5	-	-	-	6.5	-	-	-	6	374.0	378.0	458	504	23	110	24	10	6000	28.90	399.0	-	-	-	351	-	-	-	95.8					
400	8.5	-	7.5	-	7.0	-	-	-	6	425.6	429.6	512	558	23	110	25	12	6000	34.50	512.0	-	-	457	429	-	-	-	109.0					
450	9.0	-	8.0	-	7.5	-	-	-	6	476.8	480.8	567	613	23	110	26	12	6000	39.50	607.0	-	-	545	514	-	-	-	123.0					
500	9.5	-	8.5	-	8.0	-	-	-	6	528.0	532.0	618	664	23	110	27	14	6000	45.70	710.0	-	-	641	606	-	-	-	137.0					
600	11.0	-	10.0	-	9.0	-	8.5	-	6	630.8	634.8	725	771	23	110	28	14	6000	57.50	976.0	-	-	894	812	-	770	-	164.0					
700	12.0	-	11.0	-	10.0	-	9.0	-	8	733.0	738.0	839	893	27	120	29	16	6000	75.00	1240.0	-	-	1150	1050	-	953	-	254.0					
800	13.5	-	12.0	-	11.0	-	10.0	-	8	836.0	841.0	942	996	27	120	30	20	6000	90.70	1590.0	-	-	1420	1310	-	1200	-	290.0					
900	15.0	-	13.0	-	12.0	-	11.0	-	8	939.0	944.0	1052	1118	33	120	31	20	6000	112.00	1980.0	-	-	1730	1610	-	1490	-	326.0					
1000	16.5	-	14.5	-	13.0	-	12.0	-	10	1041.0	1047.0	1160	1226	33	130	32	20	6000	140.00	2420.0	-	-	2150	1940	-	1800	-	452.0					
1100	18.0	-	15.5	-	14.0	-	13.0	-	10	1144.0	1150.0	1266	1332	33	130	34	24	6000	163.00	2890.0	-	-	2520	2300	-	2140	-	497.0					
1200	19.5	-	17.0	-	15.0	-	13.5	-	10	1246.0	1253.0	1372	1438	33	130	36	28	6000	187.00	3410.0	-	-	3000	2680	-	2430	-	542.0					
1350	21.5	-	18.5	-	16.5	-	15.0	-	12	1400.0	1407.0	1536	1602	33	130	38	28	6000	232.00	4230.0	-	-	3680	3310	-	3030	-	730.0					
1500	23.5	-	20.5	-	18.0	-	16.5	-	12	1554.0	1561.0	1700	1766	33	130	40	28	6000	280.00	5130.0	-	-	4520	4010	-	3700	-	812.0					
1600	25.0	23.5	22.0	20.5	19.0	18.0	17.5	16.0	15	1650.0	1658.0	1790	1856	33	160	40	30	5000	326.00	4890.0	4620	4350	4080	3810	3630	3530	3260	896.0					
1650	25.5	24.0	22.5	21.0	19.5	18.5	18.0	16.5	15	1701.0	1709.0	1844	1910	33	165	42	30	6000	5800.0	5480	5150	4830	4500	4290	4180	3850	1075.0						
																		5000	360.00	5160.0	4880	4600	4320	4040	3860	3760	3480	925.0					
																		6000	6120.0	5780	5450	5115	4780	4555	4440	4105	1110.0						
1800	28.0	26.0	24.0	22.5	21.0	20.0	19.5	18.0	15	1848.0	1856.0	1996	2062	33	170	44	34	5000	427.00	6150.0	5750	5340	5040	4740	4530	4430	4130	1000.0					
																		6000	7295.0	6810	6325	5960	5600	5355	5230	4865	1205.0						
																		6000	8880.0	8340	7800	7395	6990	6580	6310	5900	1350.0						
2100	32.0	30.0	28.0	26.0	24.5	23.0	22.0	20.5	15	2164.0	2172.0	2322	2388	33	185	48	38	5000	597.00	8260.0	7790	7310	6840	6480	6130	5890	5530	1180.0					
																		6000	9790.0	9225	8660	8090	7660	7230	6950	6520	1415.0						
																		6000	10800.0	10055	9455	8860	8410	7955	7655	7200	1490.0						
2200	33.5	31.0	29.0	27.0	25.5	24.0	23.0	21.5	15	2280.0	2288.0	2441	2507	33	190	49	40	5000	659.00	9110.0	8490	7990	7490	7120	6740	6490	6110	1240.0					
																		6000	10800.0	10055	9455	8860	8410	7955	7655	7200	1490.0						
																		6000	12715.0	11910	11105	10460	9810	9325	9000	8350	1610.0						
2600	39.5	36.5	34.0	31.5	29.5	28.0	27.0	27.0	15	2684.0	2692.0	2862	2928	33	230	55	48	4000	1001.00	10390.0	9680	9100	8510	8040	7680	7450	6970	1170.0					
																		5000	12730.0	11855	11120	10385	9795	9350	9060	8470	1465.0						
																		6000	15080.0	14025	13145	12260	11555	11025	10670	9960	1760.0						

◎Note : 1. The weights of the bells is rounded off to effective figures, therefore the total sums of the above values are not always equal to the total weights.

2. The shape of the bells shall be in accordance with the shape of the dotted line.

3. For pipe length other than the figure in table, please consult us.